

WHAT IS CLAIMED IS:

Sub  
2.3

1 1. An implantable port comprising:  
2 a body having a flow passage therethrough, said flow passage having an  
3 upstream end and a downstream end, wherein at least a portion of the upstream end is  
4 adapted to sealingly engage an access tube which is inserted into said upstream end; and  
5 a pressure-responsive valve element positioned in the flow passage  
6 downstream from the upstream portion so that an access tube can be fully inserted into  
7 said upstream portion without engaging the valve component, wherein the valve  
8 component is closed in the absence of a differential pressure above a threshold level.

1 2. An implantable port as in claim 1, wherein said body comprises a  
2 housing and a housing insert coupled to said housing.

1 3. An implantable port as in claim 2 wherein said insert comprises a  
2 compliant material defining a portion of the flow passage.

1 4. An implantable port as in claim 2 wherein said insert comprises a  
2 nipple element containing said pressure-responsive valve.

1 5. An implantable port as in claim 2 wherein said portion of the  
2 upstream end of the housing adapted to sealingly engage the access tube has a radial  
3 stiffness greater than a radial stiffness of said access tube.

1 6. An implantable port as in claim 2 wherein said housing comprises  
2 stainless steel.

1 7. An implantable port as in claim 2 wherein the housing defines a  
2 first portion of the passage and the insert defines a second portion of the passage.

1 8. An implantable port as in claim 7 wherein the first portion of the  
2 passage has a distal opening with a diameter smaller than a diameter of the access tube.

1 9. An implantable port as in claim 2 wherein the housing defines a  
2 first portion of the passage and a catheter coupled to the port defines a second portion of  
3 the passage.

1 10. An implantable port as in claim 1, wherein the downstream end of  
2 the flow passage is disclosed at about a 90° angle relative to the upstream end which  
3 receives the access tube.

1 11. An implantable port as in claim 1 wherein the passage does not  
2 have a needle guide channel coupled to the body and upstream of the upstream end of the  
3 passage.

1 12. An implantable port as in claim 1, wherein said valve element  
2 comprises a pressure-responsive slit valve.

1 13. An implantable port as in claim 1, wherein said valve element  
2 comprises an articulating, pressure-responsive leaflet valve.

1 14. An implantable port as in claim 1 wherein the flow passage further  
2 comprises a catheter coupled to said body wherein said catheter has a lumen fluidly  
3 coupled to said passage in the body.

1 15. An implantable port as in claim 14 wherein the catheter defines the  
2 downstream end of the flow passage and the valve element is located at a distal tip of the  
3 catheter.

1 16. An implantable port as in claim 1, wherein the threshold valve of  
2 the differential pressure is between about 0.25 and 25.0 psi.

1 17. A method for delivering a substance to a subcutaneous target site,  
2 said method comprising:  
3 percutaneously introducing an access tube to an implanted port having a  
4 flow passageway with an upstream end, a downstream end, and a valve element in the  
5 flow passageway, wherein the access tube is introduced to seat in the passage but does not  
6 engage the valve element; and  
7 introducing said substance into the flow passage through the access tube at  
8 a pressure sufficient to open the valve element to permit flow through the flow  
9 passageway to the target site.

1 18. A method as in claim 17 further comprising repeatedly accessing  
2 the implanted port with said access tube through the same access tract at intervals and  
3 over a time period sufficient to cause scar tissue formation over the access tract.

1 19. A method as in claim 17 further comprising locating said implanted  
2 port by manually aligning the access tube with a line from the skin entry point of an  
3 access tract to the aperture on the port.

1 *Sub* 20. A method as in claim 17 further comprising locating the port by  
2 *add* annually feeling the port to determine the position of the aperture.

1 21. A method as in claim 17, wherein the access tube is introduced  
2 through a skin layer having a thickness in the range from 3 mm to 20 mm.

1 22. A method as in claim 17, wherein the access tube comprises a blunt  
2 cannula.

1 23. A method as in claim 17, wherein the introducing step comprises  
2 orienting the access tube generally vertically with respect to the skin surface.

1 24. A kit comprising:  
2 a subcutaneously implantable port according to claim 1;  
3 instructions for implanting the port comprising implanting a port in a  
4 subcutaneous tissue pocket, wherein an access cannula-receiving aperture of the port is  
5 disposed beneath an intact region of skin, and introducing a penetrating element through  
6 the intact region of skin into the aperture, wherein the element remains anchored in the  
7 aperture for a time sufficient to create an access tract; and  
8 a package adapted to contain the port and the instructions for use.

1 25. A kit as in claim 18, further comprising a penetrating element.

1 26. A kit as in claim 19, wherein the penetrating element comprises a  
2 syringe needle.

*Add as*